

Rush

Work Order ID 132064

132064

Page 1

Friday, April 24, 2015 9:15:56 AM

Item ID: D4268-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Instrument Panel

Start Date: 4/24/15 Start Qty: 1.00

1

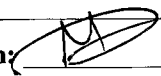
Cust Item ID:

Required Date: 4/27/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: 

Date: 15-4-24

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4268	A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg (D4268-3)								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

(2)

DC 15/04/24

(2)

DC 15/04/24

Work Order ID 132064

Friday, April 24, 2015 9:15:56 AM

132064

Page 2

Item ID: D4268-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Instrument Panel

Start Date: 4/24/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/27/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

38
9-89

APR 24 2015

130

0.00

130

Small Fab

Memo

0.00

Small Fab

1- C'sink holes as per dwg
2- Bend as per dwgDAS
30
9-89DAS
36
9-89DAS
38
9-89

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

APR 27 2015

Work Order ID 132064

Friday, April 24, 2015 9:15:56 AM

132064

Page 3

Item ID: D4268-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Instrument Panel

Start Date: 4/24/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/27/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish

Memo

0.00

DAS
36
9-89

2

APR 28 2015

Hand Finishing

160

0.00

160

SprayPaint

Memo QSI 005 4.2-1

0.00

DAS
41
9-89

2

15-4-28

Spray Painting

Prime per QSI 4.2 and as per dwg

Primer Batch: 131846

170

QC14- Inspect Spray Paint

0.00

170

QC

Memo

0.00

DAS
38
9-89

2

APR 29 2015

Quality Control

Work Order ID 132064

Friday, April 24, 2015 9:15:56 AM

132064

Page 4

Item ID: D4268-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Instrument Panel
 Start Date: 4/24/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/27/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180		0.00				2x			15/04/29
180									
Small Fab	Memo	0.00							
Small Fab	Assemble nutplates as per dwg								
190	QC5- Inspect part completeness to step on W/O	0.00				(2)			38 9-89
190									
QC	Memo	0.00							
Quality Control									
200	Identify as per dwg & Stock Location: <u>ST224B</u>	0.00							
200									
Packaging	Memo	0.00							
Packaging									

APR 29 2015

2
 17.
 APR 29 2015

Work Order ID 132064***132064***

Page 5

Friday, April 24, 2015 9:15:56 AM

Item ID: D4268-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Instrument Panel

Start Date: 4/24/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/27/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

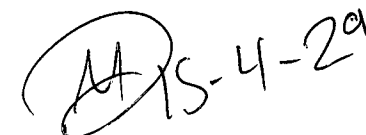
Memo

0.00

Quality Control

MCS

APR 29 2015



Picklist Print

Friday, April 24, 2015 9:17:06 AM

Page 1

Work Order ID: 132064

132064

Parent Item: D4268-043

D4268-043

Parent Item Name: Instrument Panel

Start Date: 4/24/15

Required Date: 4/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.04 new issue DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20426AD3-3 *MS20426AD3-3* RIVET		Purchased	No			180	Each	4,973.000	6	6		15/04/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST313				4973					
					M131624			4973					
MS21059L3 *MS21059L3* Nut Plate		Purchased	No			180	Each	177.0000	3	3		15/04/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				CA				16					
					M129682			16					
				GA				1					
					113749			1					
				ST303				160					
					M131616			160					
M2024T3S.040 *M2024T3S 040* 2024-T3 .040 sheet		Purchased	No			100	sf	64.7882	0.0744	1		15/04/24	
				<u>Location</u>				<u>Loc Qty</u>					
				MAT022				64.7882					
				m130497				64.7882					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐																			

DART AEROSPACE LTD		Work Order: 132064
Description: Instrument Panel		Part Number: D4268-3
Inspection Dwg: D4268 Rev: A		Page 1 of 1

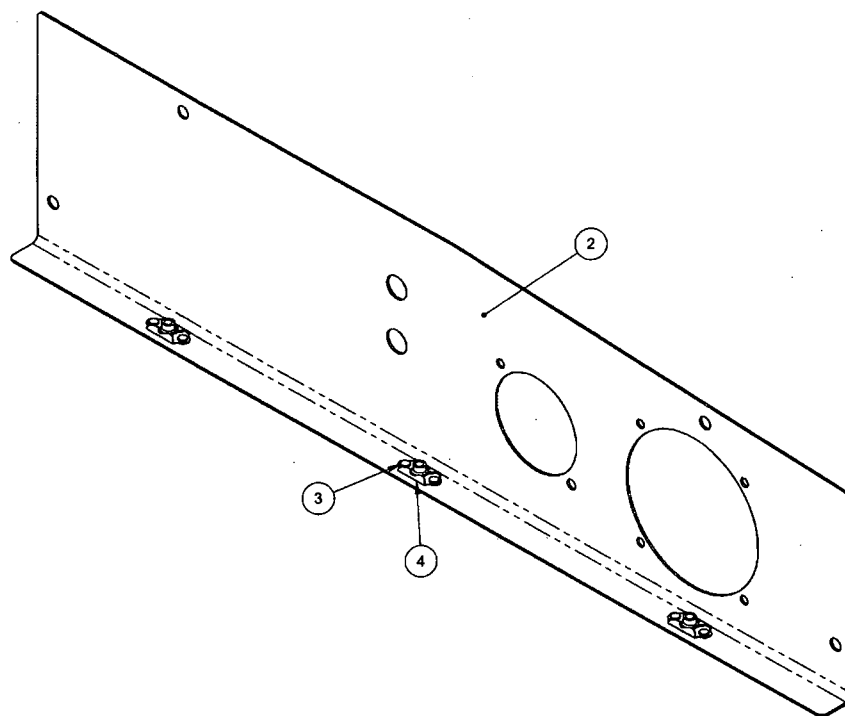
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø .097	✓		V-D-02	
Ø0.177	+0.005/-0.001	Ø .176	✓		V-D-01	
Ø0.191	+0.005/-0.001	Ø .190	✓		Tape	
Ø0.250	+0.005/-0.001	Ø .249	✓			
Ø0.470	+0.006/-0.001	Ø .469	✓			
Ø3.150	+0.012/-0.001	Ø 3.149	✓			
Ø3.505	+0.012/-0.001	Ø 3.506	✓			
4.95	+/-0.030	4.953	✓			
2.478	+/-0.010	2.480	✓			
1.239	+/-0.010	1.239	✓			
1.65	+/-0.030	1.65	✓			
2.75	+/-0.030	2.75	✓			
19.50	+/-0.030	19.50	✓			
12.50	+/-0.030	12.50	✓			
6.00	+/-0.030	6.00	✓			
3.50	+/-0.030	3.50	✓			
0.350	+/-0.010	.352	✓			
0.344	+/-0.010	.346	✓			
0.688	+/-0.010	.689	✓			
1.69	+/-0.030	1.69	✓			
1.13	+/-0.030	1.13	✓			
2.26	+/-0.030	2.26	✓			
5.50	+/-0.030	5.50	✓			
0.38	+/-0.030	.38	✓			
3.50	+/-0.030	3.50	✓			
8.60	+/-0.030	8.60	✓			
10.00	+/-0.030	10.00	✓			
3.80	+/-0.030	3.80	✓			
3.75	+/-0.030	3.75	✓			
3.50	+/-0.030	3.50	✓			
1.239	+/-0.010	1.240	✓			
0.040	+/-0.010	.040	✓			

Measured by: D	Audited by: 3L	Preliminary Approval:
Date: 15/04/24	Date: APR 24 2015	Date:

Rev	Date	Change	Revised by	Approved
A	11.04.28	New Issue	KJ	

ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4268-041	INSTRUMENT PANEL ASSEMBLY, (205)
2	1	D4268-1	INSTRUMENT PANEL, (205)
3	6	MS20426AD3-3	RIVET
4	3	MS21059L3	ANCHOR NUT



D4268-041 INSTRUMENT PANEL ASSEMBLY, (205)
(REF. EAGLE DRAWING No. D2048902 P/N EA20469-15-205)

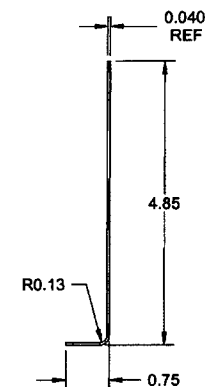
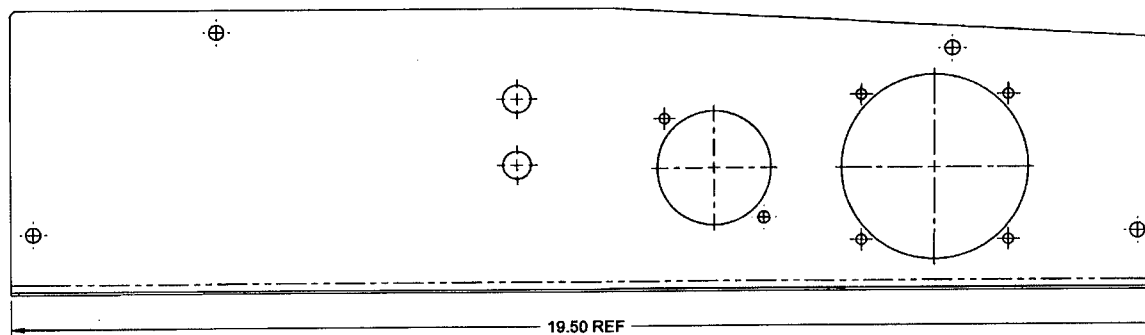
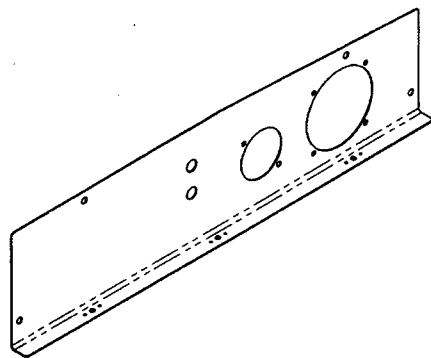
RELEASED
2011-04-06

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.37 lbs

15.4-24
132064

REV.	NEW ISSUE	DESCRIPTION	RF	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	RF	DRAWING NO.	REV. A	
MFG. APPR.	RF	D4268	SHEET 1 OF 12	
APPROVED	RF	TITLE	SCALE	
DE APPR.	RF	VRD PARTS	NTS	
DATE	11.02.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



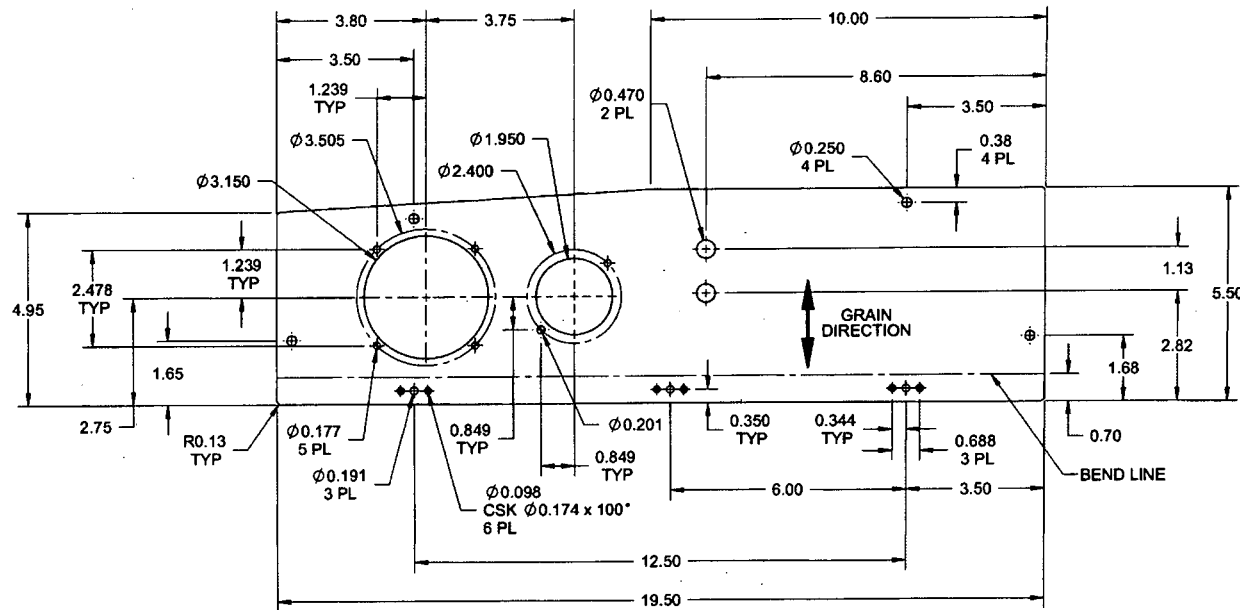
D4268-1 INSTRUMENT PANEL, (205)
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-15-205)

RELEASED
2011-04-06

NOTES:

- 1) MATERIAL: MAKE FROM D4268-1F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 AND PRIME PER QSI 005 4.2.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.37 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4268	SHEET 2 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
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D4268-1F FLAT PATTERN
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-15-205)

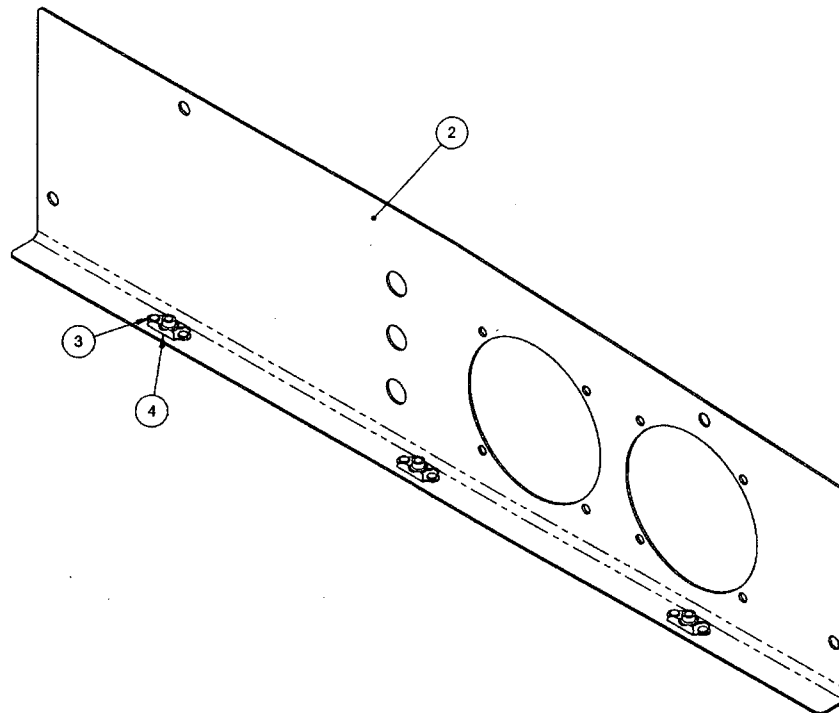
NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
PER DART SPEC M2024T3S.040
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.37 lbs

RELEASED
2011-04-06
JW

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4268	SHEET 3 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
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ITEM	QTY -043	PART NUMBER	DESCRIPTION
1	X	D4268-043	INSTRUMENT PANEL ASSEMBLY, (212/412)
2	1	D4268-3	INSTRUMENT PANEL, (212/412)
3	6	MS20426AD3-3	RIVET
4	3	MS21059L3	ANCHOR NUT



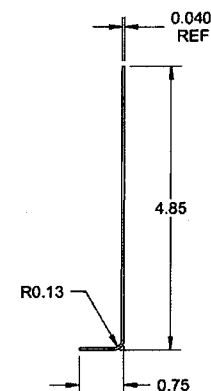
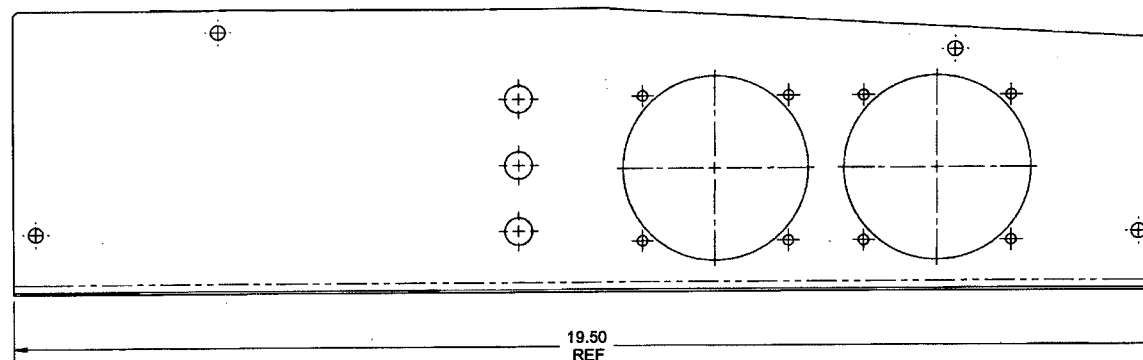
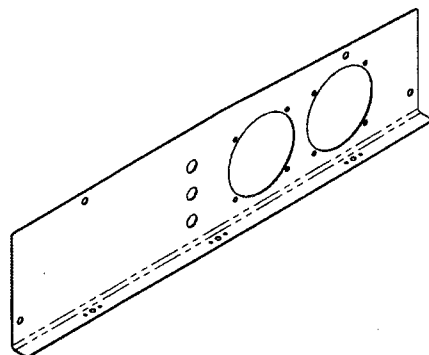
D4268-043 INSTRUMENT PANEL ASSEMBLY, (212/412)
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-15-412)

RELEASED
2011-04-06
JH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.35 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4268	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 12	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
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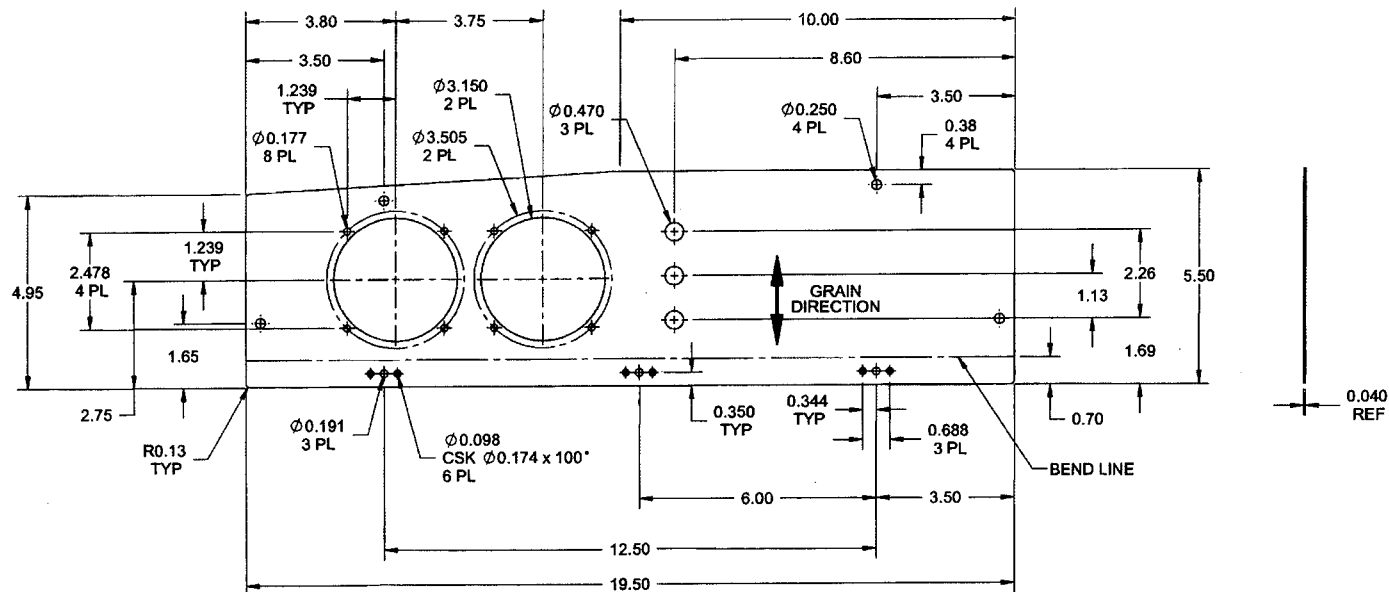
D4268-3 INSTRUMENT PANEL (212/412)
(REF. EAGLE DRAWING No. D2046902 P/N EA20468-15-412)

RELEASED
2011-04-06

NOTES:

- 1) MATERIAL: MAKE FROM D4268-3F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 AND PRIME PER QSI 005 4.2.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4268	SHEET 5 OF 12
APPROVED		TITLE	SCALE
DE APPR.		VRD PARTS	NTS
DATE	11.02.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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D4268-3F FLAT PATTERN
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-15-412)

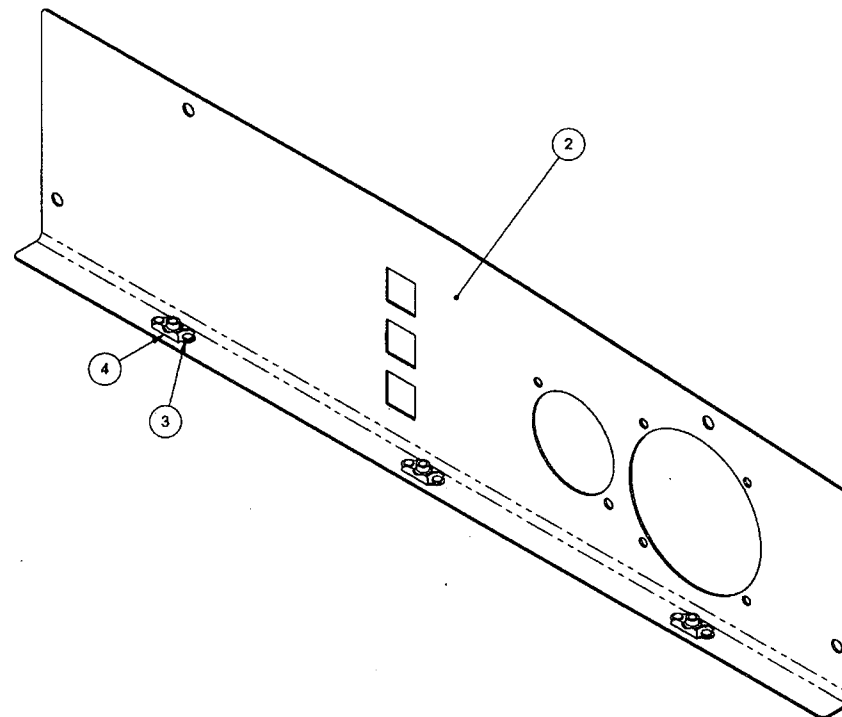
RELEASED
2011-04-06
NN

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
PER DART SPEC M2024T3S.040
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.35 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4268	SHEET 6 OF 12
APPROVED		TITLE	SCALE
DE APPR.		VRD PARTS	NTS
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ITEM	QTY -045	PART NUMBER	DESCRIPTION
1	X	D4268-045	INSTRUMENT PANEL ASSEMBLY, (EAGLE SINGLE)
2	1	D4268-5	INSTRUMENT PANEL, (EAGLE SINGLE)
3	6	MS20426AD3-3	RIVET
4	3	MS21059L3	ANCHOR NUT



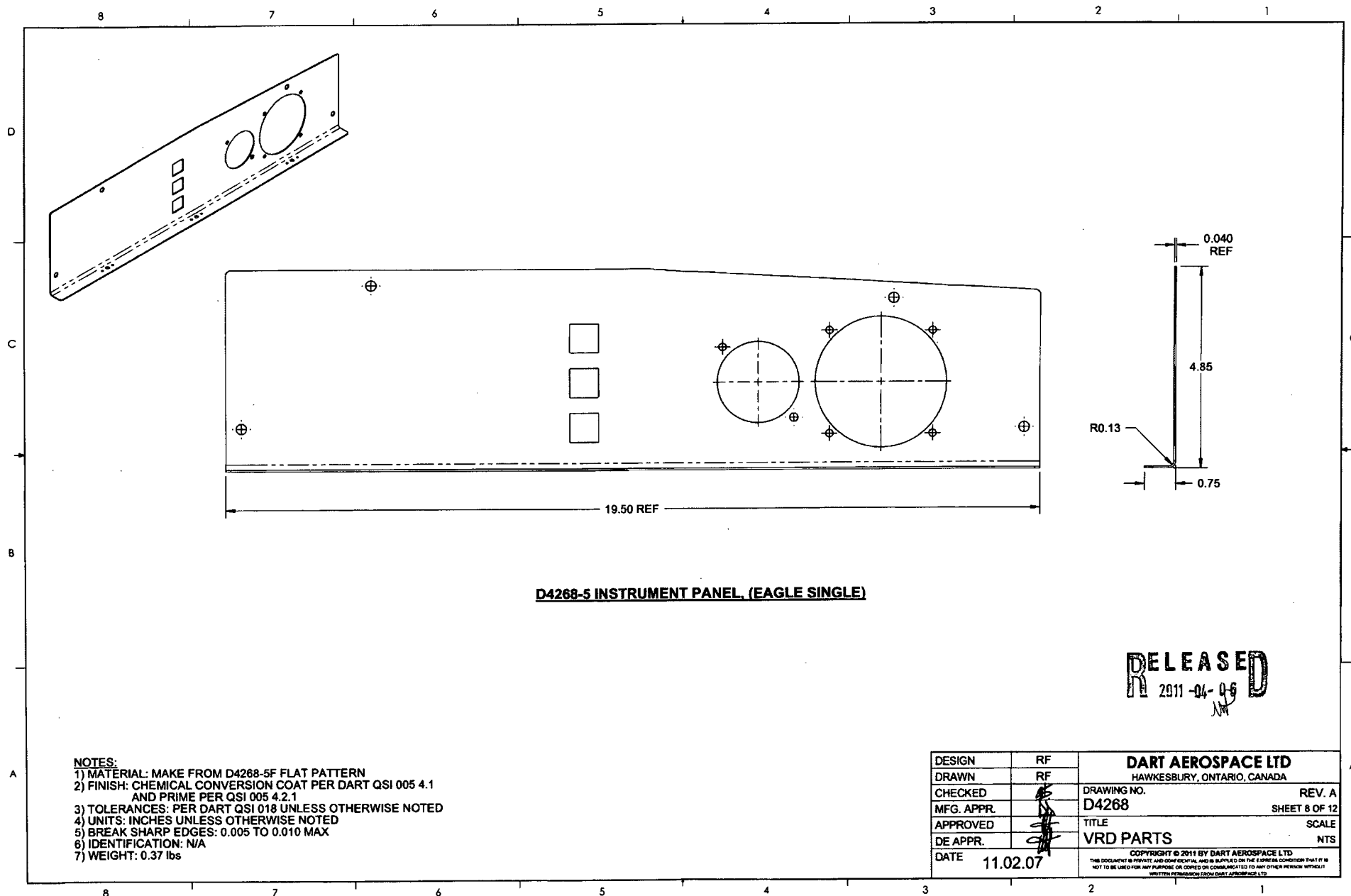
D4268-045 INSTRUMENT PANEL ASSEMBLY, (EAGLE SINGLE)

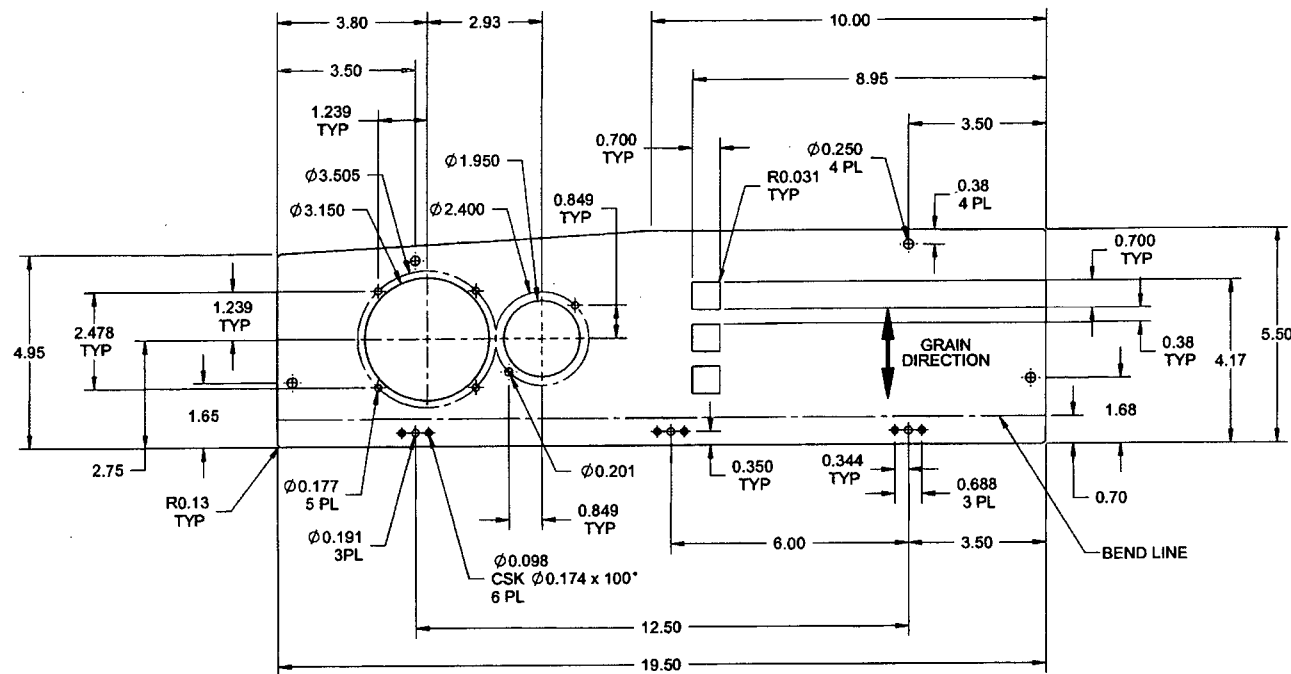
RELEASED
2011-04-06
JW

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.37 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4268	SHEET 7 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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D4268-5F FLAT PATTERN

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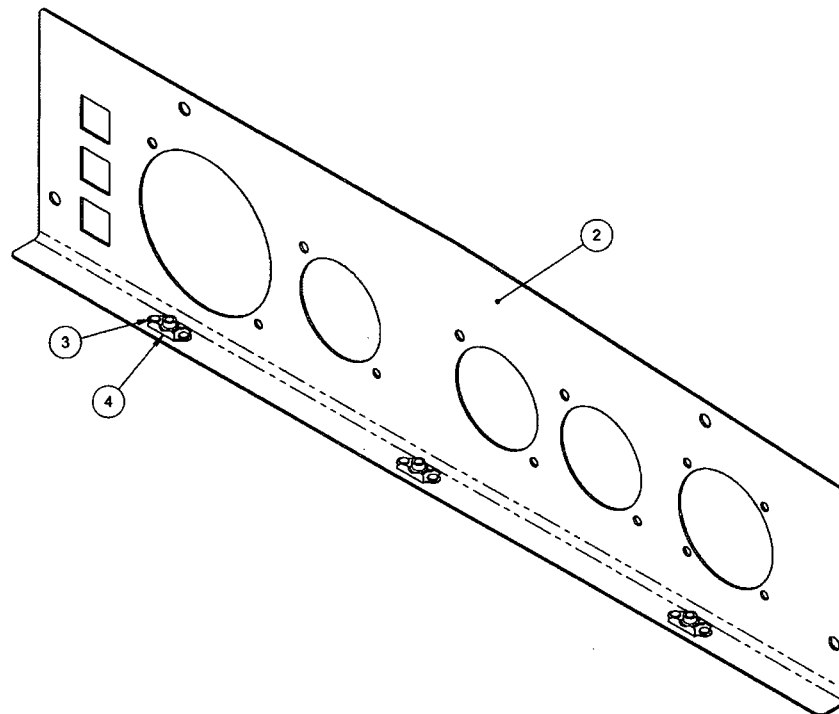
NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
PER DART SPEC M2024T3S.040

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.37 lbs

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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4268	SHEET 9 OF 12
APPROVED		TITLE	SCALE
DE APPR.		VRD PARTS	NTS
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ITEM	QTY -047	PART NUMBER	DESCRIPTION
1	X	D4268-047	INSTRUMENT PANEL, (EAGLE SINGLE - OPTIONAL)
2	1	D4268-7	INSTRUMENT PANEL, (EAGLE SINGLE - OPTIONAL)
3	6	MS20426AD3-3	RIVET
4	3	MS21059L3	ANCHOR NUT



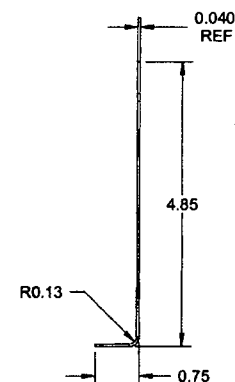
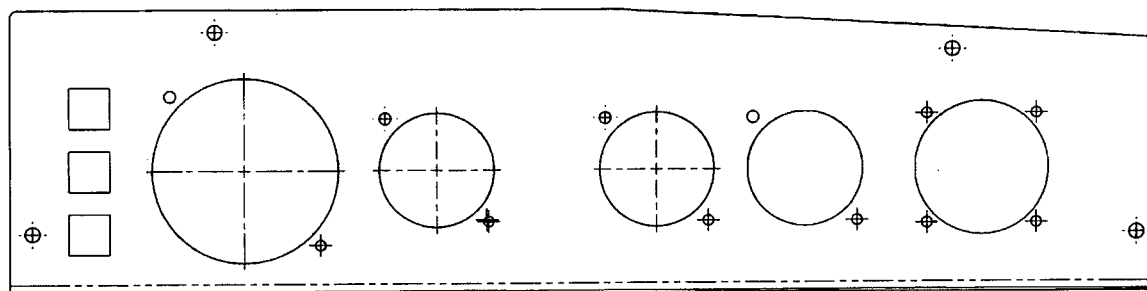
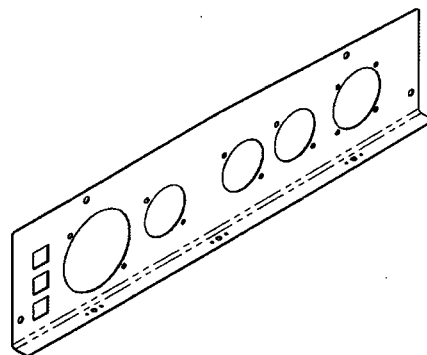
D4268-047 INSTRUMENT PANEL ASSEMBLY, (EAGLE SINGLE - OPTIONAL)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.33 lbs

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MFG. APPR.		D4268	SHEET 10 OF 12
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D4268-7 INSTRUMENT PANEL (EAGLE SINGLE - OPTIONAL)

NOTES:

- 1) MATERIAL: MAKE FROM D4268-7F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 AND PRIME PER QSI 005 4.2.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN	RF	DART AEROSPACE LTD	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4268	SHEET 11 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
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